

Split

Dart Aerospace Ltd.

Date: Friday, 08/08/2008 9:54:24 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CUP		
Job Number	: 41075 - <i>B</i>		Part Number	: D30093		
Estimate Number	: 13106		Drawing Number	: D3009 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 08/08/2008	S.O. No. :	Drawing Revision	: B		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	: MACHINED PARTS			
Previous Run	: 40613		Due Date	: 08/08/2008	Qty:	<i>60</i>
Written By	:		Um:	Each		
Checked & Approved By	:					
Comment	: Est. A 07.12.18 new issue EC Est Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD veryfied by:ec					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304R1000	304 round bar 1.00
Comment: Qty.: 0.0503 f(s)/Unit Total : 0.6035 f(s) 304/316 SS ROUND BAR Material: AISI304/316 SS 1.00" Ø Round Bar (M304R1000) Batch: <u>M18188</u> <i>MNF 08/08/08</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009 FOLIO REV: <u>A</u> DWG REV: <u>B</u> 2-DEBURR AS REQUIRED <i>MNF 08/08/08</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>MNF 08/08/08</i>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>8.1st 08/08/08</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST59</u> <i>18 08/08/11 (60)</i>		

Date: Friday, 08/08/2008 9:54:24 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUP

Job Number: 41075

Part Number: D30093

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(60)

Comment: FINAL INSPECTION/W/O RELEASE

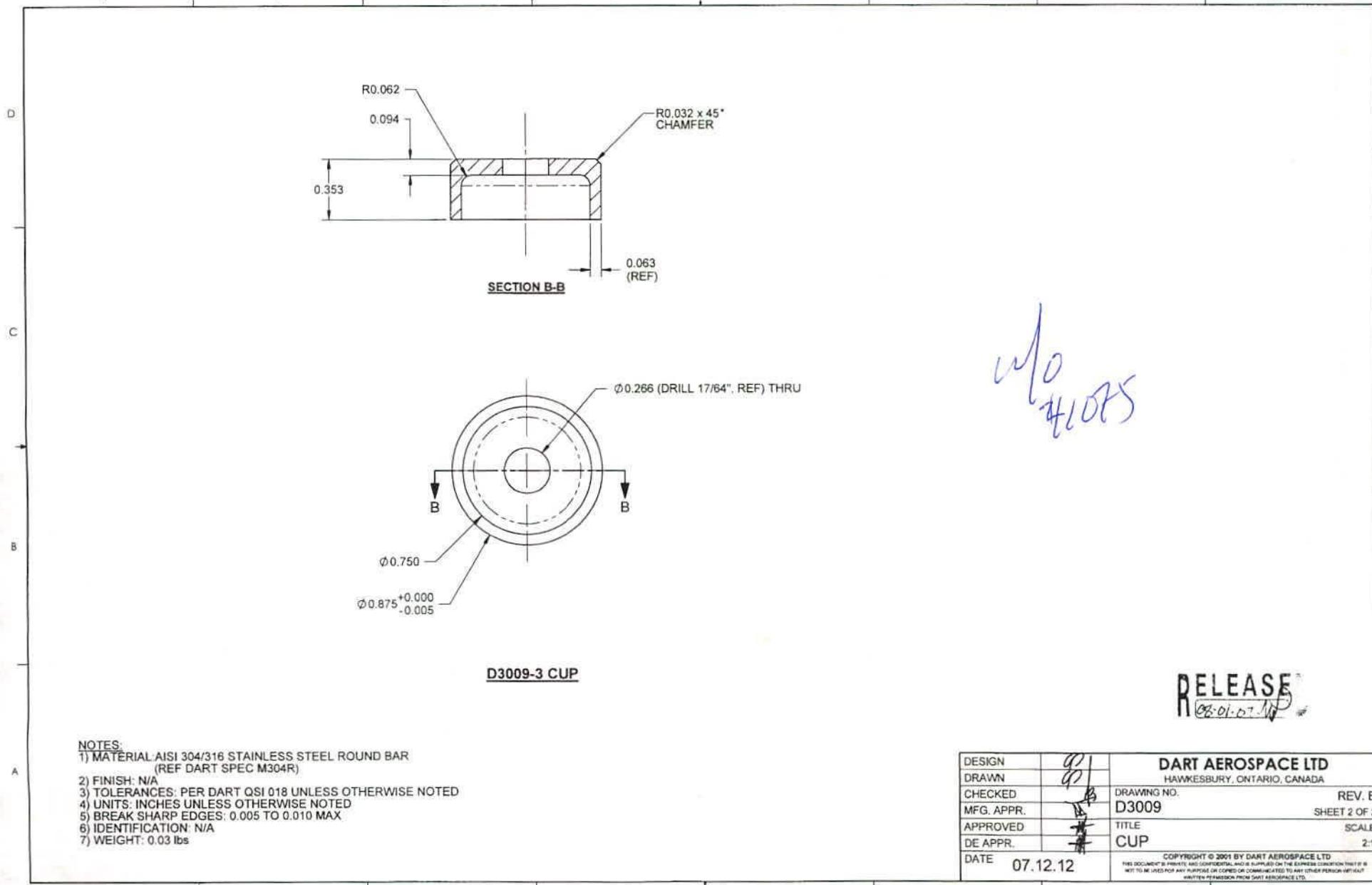
Do 08/08/12

MF 08-08-12

Job Completion



8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

DART AEROSPACE LTD	Work Order:	41075
Description: Cup	Part Number:	D3009-3
Inspection Dwg: D3009	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	mnw	Audited by:	bs	Prototype Approval:	N/A
Date:	08/08/08	Date:	08/08/09	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.22	New Issue	KJ/EC/DD	